

# Noble VOC Maintenance PM Schedule

VOC maintenance team made up of 11 PM techs, 2 IR camera techs, 2 foremen.

One scheduled PM maintenance done on every controlled location per calendar year. More frequent if called in by lease operator for an issue.

## **GENERAL SUMMARY**

An Emission Control technician will inspect, maintain, repair and tests emission control equipment on Company properties.

## **PRINCIPAL DUTIES AND RESPONSIBILITIES**

Noble burner maintenance crew will be responsible for the following VOC burner maintenance items:  
Primary

- Ensure safe operation of all VOC burner equipment
- VOC burner process evaluation and testing
- Verify proper operation of relief valves and repair/replace as needed
- Evaluation and repair/replacement of thief hatches
- Cleaning and maintenance of the inline flame arrestor and air cells
- Adjustment and cleaning of burner tips
- Comply with Noble Energy, Inc. safety policies and procedures
- Evaluation, adjustment, repair/replacement of burner pilot auto-igniters
- Evaluation, maintenance, repair/replacement of potential burner data loggers
- Operation IR camera for directed maintenance of burner and battery equipment

Secondary

- Document and report berm maintenance requirements (or repair by hand if possible)
- Document ground rod status (would not be allowed to install ground rods due to lack of utility locates)
- Repair or report significant surface staining
- Install bird screens on burners
- Install new style screens on water vaults
- Input burner maintenance log into database
- Assist in confined space entry

IR camera inspection program

- camera techs one south one north
- Responsible to inspect all new turn on with IR camera.
- Assist production on any issues found with VOC equipment
- Periodic sweeps thru field using the IR camera